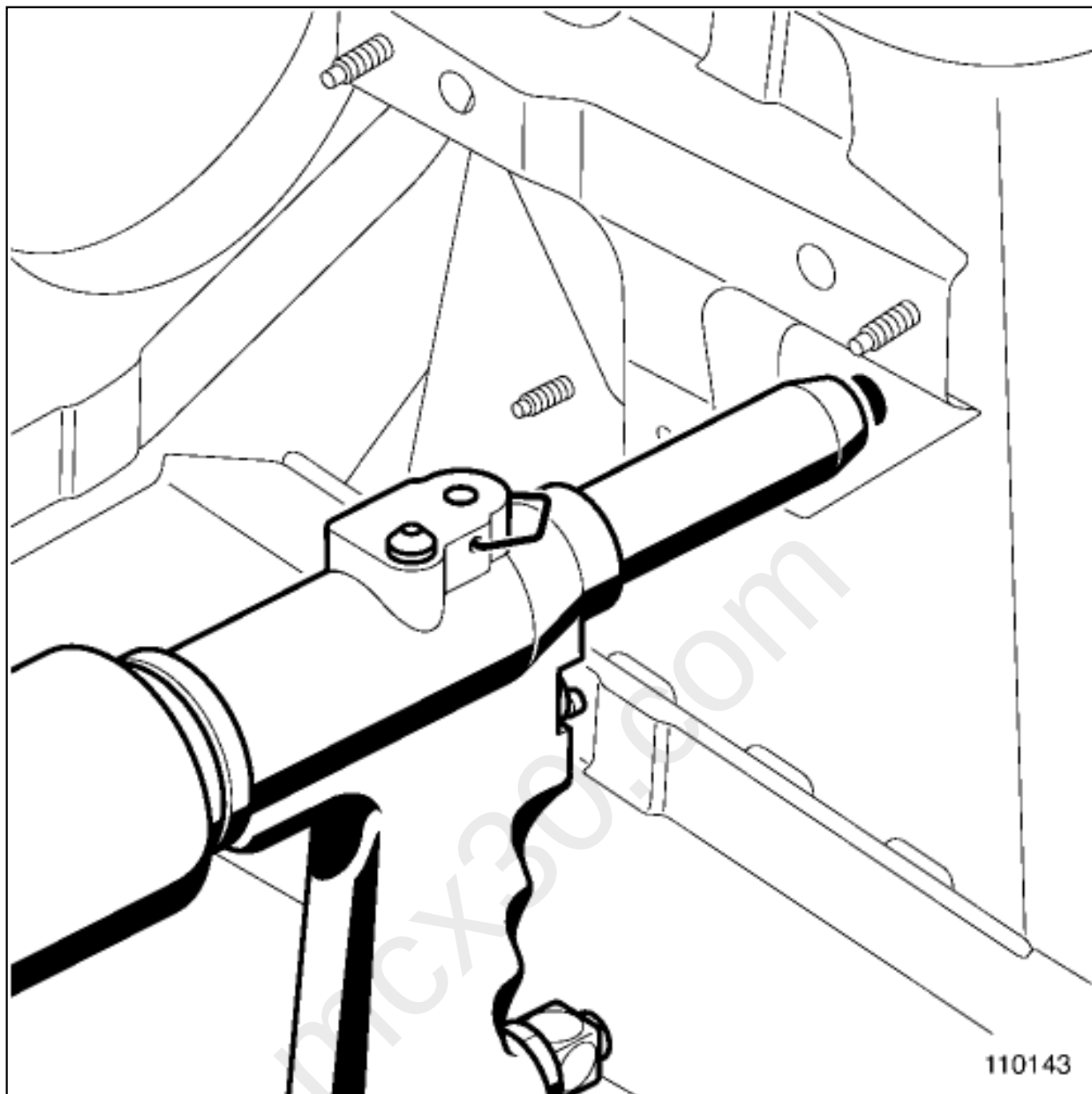




Rivet the stud using a pneumatic rivet squeezer([see 04F, Bodywork products and mountings, Products and equipment for bolted assembly: Use](#)) .



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BOLTED CONNECTIONS: PRECAUTIONS FOR THE REPAIR

1. SAFETY COMPONENT MOUNTINGS

■ The body mountings of the following safety components must not be redone if they have deteriorated:

- Seat belts,
- Seat belt buckles,
- Seats with safety belts board.

If the mounting is damaged, the component on which it is mounted must be replaced.

2. TIGHTNESS OF THE MOUNTING

1- CRIMPED MOUNTINGS

After fitting the crimped mounting, check the crimping by performing a tightening test on the mounting before fitting the component on the mounting.

In the event of incorrect crimping, remove the mounting and refit a new one.

2- WELDED MOUNTINGS

After fitting the welded mounting, check the weld by performing a tightening test on the mounting before fitting the component on the mounting.

In the event of an incorrect weld, redo the connection or remove the mounting and refit a new one.

3- REPAIRING BY HELICAL THREAD INSERT

After fitting the helical thread insert, check the position of the helical thread insert by performing a tightening test on the mounting before fitting the component on the mounting.

If the helical thread insert is incorrectly positioned, remove the helical thread insert and refit a new one.

In case of an insert thread breakdown, proceed to the replacement of the original fastening item.

3. ANTI-CORROSION PROTECTION

Before fitting a crimped mounting, apply anti-corrosion protection to the drilling hole, as well as around the shaft of the crimped mounting.